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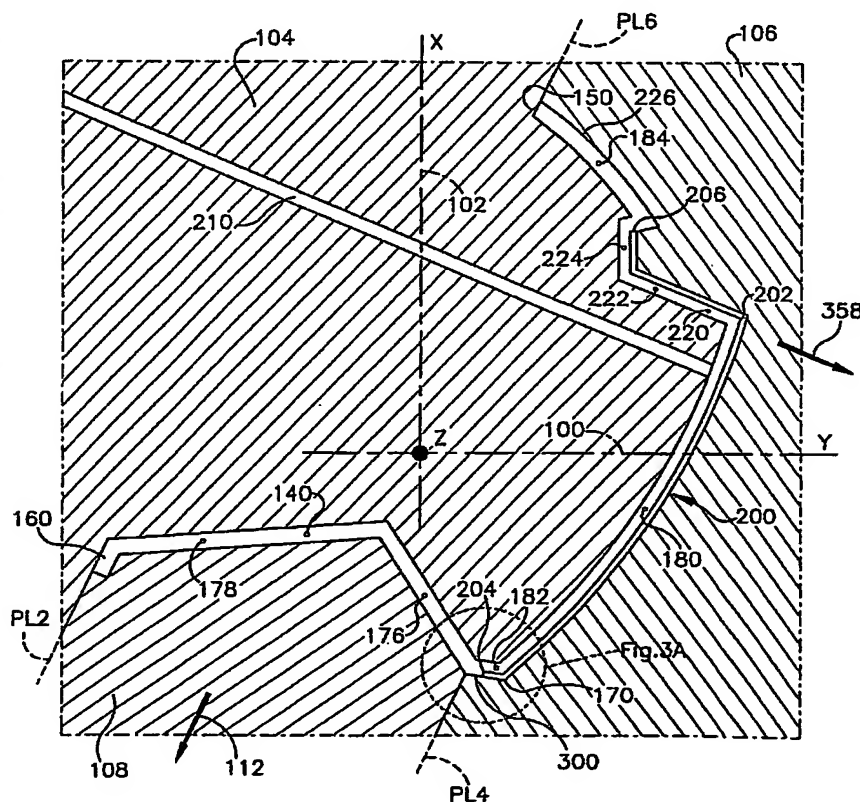
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(54) Title: DEEP C PARTS AND METHOD OF MOLDING



(57) Abstract: An elongated, substantially "C" cross sectioned part and method of making same are provided wherein the part may be injection molded and covered with a paint film on the showside part portions. The method includes, the provision of a mold cavity having an inclined nadir wall boundary (182) and moving (358) the female mold (106) away from the stationary male mold part (104) an angle of about 1-20° relative to the widthwise or Y direction. The part includes a plastic substrate and an optional paint film having one edge (204) thereof terminating along the nadir wall (182) behind the show surface (200) of the part.



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